



GTP UltraSet 351

Description GTP UltraSet 351 is a low viscosity, rapid setting, urethane casting compound polymer with high strength and durometer. The rapid cure properties of GTP UltraSet 351 allows rapid demold. Low viscosity and 1:2 by volume mix ratio makes for easy hand mixing and application.

Typical Properties	Viscosity	Specific Gravity	Weight Per Gallon
Component A	150 cps	1.22	10.2 lb.
Component B	800 cps	1.04	8.69 lb.
Mixed	600 cps	1.10	9.19 lb.
Mixing Ratio	By volume By weight		1 part A to 2 parts B 59 parts A to 100 parts B
Work life			3 minutes @ 72° F
Demold time			15-20 minutes @ 72° F
	Set time and Demold depend on temperature and relative humidity		

Physical Properties	Test Method	Value
Hardness	ASTM 2240	55 Shore D
Tensile strength	ASTM-D 412	2800
Elongation	ASTM-D 412	250 %
Cubic inch per lb. of product		25.19
Linear shrinkage	ASTM D-2566	.0052
Color		Black

Shelf Life GTP UltraSet 351 is shipped from the factory in sealed containers. The containers should be stored in a cool, dry area that is protected from direct sunlight and moisture. Storage temperatures should not exceed 80° F. The shelf life of factory sealed containers stored under these conditions is six months. Containers that have been opened should be resealed immediately after material has been removed in order to prevent solvent evaporation.

Packaging GTP UltraSet 351 is available in convenient 3/4-quart, 3-gallon, 15-gallon, 90-gallon and 150-gallon kits. GTP UltraSet 351 has a non-hazardous rating for shipping.